

Garant

Indexable insert for turning CC.T 09T304, for medium machining, Grade: HB7020



Order data

Order number	260150 HB7020
GTIN	4045197698858
Item class	21G

Technical description

Feed f	0.1 - 0.3 mm/rev.
Main application	P
Cutting speed v_c main application	120 - 350 m/min
Cutting depth a_p	0.2 - 4 mm
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Chip breaker	SM
Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide

ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning